

SEVERE DUTY SERIES 2

PART NUMBER	MODEL	REQUIRED FLOW	WEIGHT
103122	72" Severe Duty, 150 CC	16-26 GPM	1,957 lbs
103127	72" Severe Duty, 200 CC	27-35 GPM	1,957 lbs
103132	72" Severe Duty, 250 CC	35-45 GPM	1,957 lbs

FEATURES INCLUDE

- 72" cutting width w/10" cut capacity
- 4 double-sided blades
- Piston motor

103025

103023

103030

103032

1" thick blade carrier with serrated





500 LB BLADE CARRIER

EXTREME DUTY CLOSED/OPEN FRONT

72" Low Flow-Open Front

60" High Flow-Open Front

72" High Flow-Closed Front

72" High Flow-Closed Front

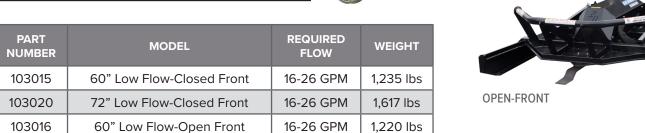
72" High Flow-Open Front

72" High Flow-Open Front

- workload • Bolt-on wear shoes to adjust height
- Easy machine entry
 - Dual redundant hydraulic protection for the motor

• Visible pressure gauge to monitor





16-26 GPM 1,547 lbs

27-40 GPM 1,220 lbs

27-35 GPM | 1,585 lbs

27-35 GPM | 1,555 lbs

36-45 GPM 1,555 lbs

1.591 lbs

36-45 GPM



60" STANDARD FLOW:

- 3 double-sided blades
- 3/4" thick blade carrier
- 4000 Series geroler motor
- 6" diameter cutting capacity
- 16 GPM 26 GPM flow range
- Dual-direction cutting

72" STANDARD FLOW:

Dual-direction cutting

6" diameter cutting capacity

16 GPM — 26 GPM flow range

- 4 double-sided blades 4 double-sided blades
- 3/4" thick blade carrier 3/4" thick blade carrier
- 4000 Series geroler motor 6000 Series geroler motor
 - 8" diameter cutting capacity
 - 27 GPM 45 GPM flow range
 - Dual-direction cutting

72" HIGH FLOW:



ABOUT BLUE DIAMOND® ATTACHMENTS

Blue Diamond® Attachments is a trusted and reliable company. Established in 1995, Blue Diamond® is a widely recognized name in the global attachments industry. We are committed to unparalleled customer service from the very first call to the after-sale followup and service.

In today's fast-paced environment, delivering quickly and on time are key to success. Blue Diamond® Attachments is very different in the fact that we stock thousands of finished products in our warehouses every day ready to ship. This results in a big advantage for our customers with many shipments leaving in 2–3 days. Our Tennessee facilities alone are now over 300.000-square-feet situated on 43 acres. These facilities, along with streamlined processes, allow most of our orders to leave our facility within 10 days.

Our parts department keeps thousands of replacement parts at the ready and strives to ship all parts orders received before noon the same day the order is placed! Tracking numbers are sent to our customer the day after the shipment leaves our dock.

We are located in Knoxville, Tennessee. This central location allows our products to reach more than half of the United States population within 2–3 days' shipping time. We have many loading docks, which allow us to keep trailers from several freight companies, making use of the best freight lines available. In addition, we are the only 1-day point of export to multiple foreign ports.



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YOUR AUTHORIZED BLUE DIAMOND DEALER IS:



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• 4512 Anderson Rd., Knoxville, TN 37918 (L) Monday - Friday, 7am - 6pm EST



DISC MULCHER

BRUSH CUTTER

ATTACHMENT GUIDE

COMPLETE ATTACHMENT SOLUTIONS

The Blue Diamond® Skid Steer Disc Mulcher is the most capable disc mulcher the market has to offer. Available in 44" and 60" cutting widths, it has chipping teeth that can rotate 4 times to lengthen their usable life before needing to be sharpened.

PART NUMBER	MODEL	MOTOR	BEST FLOW	WEIGHT
103305	44" Disc Mulcher	100 CC	20-30 GPM	1,725 lbs
103307	44" Disc Mulcher	150 CC	30-44 GPM	1,725 lbs
103310	60" Disc Mulcher	150 CC	32-45 GPM	2,450 lbs
103312	60" Disc Mulcher	200 CC	45-60 GPM	2,450 lbs



FEATURES INCLUDE

- Available in 44" and 60" widths
- 3/8" thick deck and reinforced sides
- Teeth on top, side, and bottom of carrier

- 1" thick hinged deflector
- Throws material away from the machine
- Can cut below ground surface

DRUM MULCHER

The Blue Diamond® Drum Mulcher is designed for clearing brush and heavy mulching. With a 60" cutting width and 34-tooth cutting drum, our mulcher knows no equal. From clearing acres of dense trees to site preparation, no job is too big or too small for your skid steer and the Blue Diamond® Drum Mulcher. Our mulcher uses cutting drum bearings and an overhung load adapter. The head can be configured to be installed on either a closed-loop or open-loop hydraulic system, providing versatility based on the machine you operate and the unique mulcher body design. This also allows for debris to be shed in minimal accumulations.

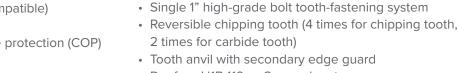
PART NUMBER	MODEL	BEST FLOW	WEIGHT
190110	60" W/Chipping Teeth	35-52 GPM	2,460 lbs
390115	60" W/Carbide Teeth	35-52 GPM	2,504 lbs

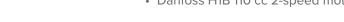
FEATURES INCLUDE

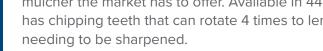
- Low-profile tooth anvil (carbide compatible)
- Heavy duty overhung load adapter
- Hydraulic motor case overpressure protection (COP)
- · Heavy duty synchronous drive belt
- Serrated push bar
- Optional gate

- Long-life heavy duty drum bearings

- Danfoss H1B 110 cc 2-speed motor











Blue Diamond® Attachments has remained an industry leader for many years due to the versatility of our line of brush cutter models. Continuous commiment to research and development keeps our standards high. We strive to allow our customers to use these attachments in as many applications as possible while remaining highly effective and profitable. All brush cutters come with a full 1-year warranty, providing coverage for any manufacturing defects.



DUAL SPINDLE CUTTER

The Blue Diamond® Dual Motor Brush Cutter is in a class of its own! Featuring a new floating deck design, this cutter can cover the uneven ground with ease. The front wheels are adjustable to meet whatever cut height you need. It leaves a very neat finish when mowing grass, and can also cut up to 3" material in the brush.

PART NUMBER		MODEL	REQUIRED FLOW	WEIGHT
	103920	84" Dual 80 CC Motor	15-22 GPM	1,865 lbs
	103930	84" Dual 125 CC Motor	23-30 GPM	1,865 lbs

Includes couplers, direct drive

FEATURES INCLUDE

- · 84" cutting width Adjustable height wheels
- Floating deck design for uneven ground

- 4 double sided blades
- Rated for 15-22 or 22-30 GPM
- Cuts 3" material
- 1 year warranty

Grease fittings on all pivots

HEAVY DUTY

PART NUMBER	MODEL	REQUIRED FLOW	WEIGHT	
103004	60" HD Brush Cutter	11-16 GPM	940 lbs	
103007	60" HD Brush Cutter	16-26 GPM	940 lbs	
103012	72" HD Brush Cutter	16-26 GPM	1,552 lbs	



FEATURES INCLUDE

- Available in 60" and 72" cutting widths
- · Chain curtain minimizes discharge
- Perimeter wire/vine guard on blade carrier
- 3" diameter cutting capacity

- Dual external crossover relief valves
- 4000 Series Geroler motor
- Dual-direction cutting
- 1 year warranty

The Blue Diamond® Swing Arm Cutter is a great implement to add to your collection. It is designed for cutting banks, right of ways, and fence lines. The cutter also works great for clearing pond banks and cutting trails. The Swing Arm Cutter provides significant reach advantage over our typical cutter.

PART NUMBER	MODEL	MOTOR	REQUIRED FLOW	WEIGHT
103870	Brush Cutter Swing Arm	Gerolar	14-20 GPM	845 lbs
103875	Brush Cutter Swing Arm	Piston	17-30 GPM	845 lbs

MINI BRUSH CUTTER

SWING ARM CUTTER

PART NUMBER	MODEL	BEST FLOW	WEIGHT
103715	36" Cut, 80CC, Closed Front	13-28 GPM	541 lbs
103725	42" Cut, 80CC, Closed Front	13-24 GPM	644 lbs
103727	42" Cut, 80CC, Open Front	13-24 GPM	645 lbs
103735	50" Cut, 80CC, Closed Front	13-20 GPM	770 lbs



Part numbers listed are not machine specific. Specify which mount is needed.

FEATURES INCLUDE

- Available in 36", 42" or 50" widths
- 3 double-sided blades
- 4000 series Geroler motor
- Dual-direction cut
- 3/4" thick blade carrier
- Works with 13 GPM-28 GPM
- Open front exposes 2 1/4" of blade for cutting larger material



CLOSED-FRONT



HEAVY DUTY MINI EXCAVATOR

FEATURES INCLUDE

- Bidirectional operation
 - 4" diameter cutting capacity

• 1/4" deck thickness

• 3.5" forged drive spindle

5-year warranty on drive spindle

- Closed deck
- 3 double-sided blades
- 1-year warranty Greasable drive system

PART NUMBER	MODEL	BEST FLOW	WEIGHT
103600	36" Heavy Duty W/ 80CC	13-24 GPM	552 lbs*
103610	36" Heavy Duty W/ 100CC	29-36 GPM	675 lbs*
103650	42" Heavy Duty W/ 80CC	13-24 GPM	662 lbs*
103660	42" Heavy Duty W/ 100CC	25-31 GPM	662 lbs*
103709	50" Heavy Duty W/ 80CC	13-22 GPM	956 lbs*
103712	50" Heavy Duty W/ 100CC	23-28 GPM	956 lbs*
103713	50" Heavy Duty W/ 125CC	28-33 GPM	826 lbs*
103714	50" Heavy Duty W/ 160CC	34-41 GPM	1,216 lbs*

Rubber flaps available for 36" and 42" models.

*Attachment only. Mount weight is additional and varies by machine

SEVERE DUTY SERIES 2 MINI EXCAVATOR

The Blue Diamond® Severe Duty Brush Cutter provides the largest cutting capacity in its class. The high-torque piston motor maintains incredible torque through its RPM range. Industry-leading technology introduced on this brush cutter allows the motor to be used without a case drain line, saving added expense and installation time.

PART NUMBER	MODEL	BEST FLOW	WEIGHT
103820	42" SD, 80CC Piston Motor	16-26 GPM	729 lbs*
*Attachment only Mount weight is additional and varies by machine			

*Attachment only. Mount weight is additional and varies by machine

FEATURES INCLUDE

- No case drain needed 6" diameter cutting capacity
- Open deck

• Fits 10.000 - 19.000 lb machines

EXTREME DUTY EXCAVATOR

FEATURES INCLUDE

- 6" cutting capacity
- Cut away side
- Case drain required on host machine
- Grease-filled drive dramatically improves bearing life
- Fits 28,000-38,000 lb machines
- Bearing seal protection kit under deck Severe Duty model available to fit 38,000-60,000 lb machines
- 1-year warranty



4' STANDARD DUTY CUTTER

FEATURES INCLUDE

2-year warranty

Part No. 403010

- Fully welded gearbox channel and deck Fully welded cutter deck
- Replaceable wear skids
- Heavy duty round back design Front/rear chain discharge shield
- 2.5"-3" cutting capacities 5-year limited gearbox warranty
 - Replaceable wear skids

FEATURES INCLUDE

HEAVY DUTY

- Front chain and rear chain discharge shields
- 5-year limited gearbox warrant

ROUND BACK CUTTER -

- Fully welded cutter gears .5" thick
- 2-year warranty



SPINDLE CUTTER -DUAL SPINDLE CUTTER -LIFT TYPE - HEAVY DUTY

FEATURES INCLUDE

- Fully welded cutter decl and gearbox channel
- Heavy duty round back design
- 5-year limited gearbox warranty
- Fully welded cutter gears .5" thick
- Replaceable wear skids
- Compact dual spindle design
- Slip clutch protection/dual couplers and front/rear chain discharge shields are standard
- 2-year warranty

Part No. 403125 and 403127

PULL TYPE - HEAVY DUTY



- Pull type hitch with hydraulic rear wheels
- 3" diameter cutting capacity
- · Slip clutch protection, dual shock couplers, and front/rear chain discharge shields are standard
- Laminated flat-proof wheels
- 2-year warranty
- Compact dual spindle design
- Available in 8" or 10" widths
 - Part No. 403129 and 403130

12' & 15' FLEX-WING ROTARY CUTTER

12' FEATURES INCLUDE

- Smooth top deck design
- Protected gearboxes and drivelines Debris discharge safety chains

Part No. 12'-403150 and 15'-403155

- 6 free-swinging blades Storage for jack stand when not in
- Single-circuit hydraulics; only 1 hose connection required
- Single-spring suspension
- 144" cutting width 4 flat-free tires







- Debris discharge safety chains

- Storage for jack stand when
- 2-year warranty

6 flat-free tires

• 180" cutting width

not in use

ratchet









Easy adjustment leveling with

Triple-spring suspension

